

“SECOND HAND” P04

**COMPLETE MILL FOR WELDED TUBE PRODUCTION
MODEL: 70/120 TIG - LASER**



SECOND HAND MILL FOR WELDED TUBE PRODUCTION	
<u>P.04</u>	
MAKER	OLIMPIA 80 s.r.l.
YEAR OF CONSTRUCTION	2003
CONDITION	WORKING CONDITION
MATERIAL	Stainless Steel
O.D. RANGE	from 35 mm to 120 mm
THICKNESS RANGE	from 0.7 mm to 5 mm
TUBE LENGTH	min. 3 meters - max. 6 meters
WELD SYSTEM	TIG – Tricathode + LASER ROFIN SINAR 8 kW
MILL COMPONENTS	<ul style="list-style-type: none"> - DECOILER 7 TON - STRIP END WELDER - STRIP ACCUMULATOR - STRIP GUIDE - FORMING GROUP WITH 7 DRIVEN STANDS (electrical motor with inverter and 3-speed gearbox) - 2 WELD BOXES - TIG TRICATHODE - LASER WELDING SOURCE 8 KW - 2 BEAD GRINDERS - 1 BEAD ROLLER - ANTI TWIST - SIZING GROUP WITH 4 DRIVEN STANDS (electrical motor with inverter and 3-speed gearbox) - EDDY CURRENT UNIT - STRAIGHTENING UNIT WITH 4 ROLLS - BRUSHING MACHINE FOR ROUND TUBES - TUBE MARKING - FLYING CUTTING MACHINE WITH DOUBLE DISCK SAW - TUBE RUN OUT AND STOCKING TABLES - ELECTRICAL EQUIPMENT - N.15 COMPLETE ROLL SETS

